

President's Letter



Thank you to all who attended the May tour of MSOE's Grohmann Museum. This tour was something I was excited to do. After we completed the tour, I was even more impressed than my original expectations. This art collection is dedicated to the evolution of human work. Our city is very fortunate to have a museum like this, and few people even know it is here. There are paintings going back to as early as the 1580's to as current as 2007. A good portion of the paintings were done by German artists, but artists throughout the world have contributed to the collection. One of the highlights in my opinion is the sculpture garden on the roof of the museum. There are a number of nine foot tall bronze statues depicting men working in the foundry industry. It is a very peaceful setting, which everyone can use a little bit of these days. If you were not able to make it to this event, I highly recommend taking some time to check it out as well as customers if they are visiting from out of town.

Meetings for the 2008/2009 season have come to an end and we'll now be preparing for next year's events. The golf/fishing outing is just around the corner, on Tuesday, June 9th. Golfing this year is going to be held at Fire Ridge Golf Club in Grafton. Fire Ridge was formally known as County Club of Wisconsin. This course has been rated 4 stars by *Golf Digest*, and is a qualifying site for the PGA US Bank Championship. Again, fishing is with Captain Jason Woda. It seems each year, the fishing is growing more and more popular. Captain Woda has built a great rapport with our members that have gone on the fishing trips in the past. Whether you are interested in golf or fishing, I encourage you to take a day to get out of the office and attend. Besides the outing, there are a couple of other dates to keep in mind for the summer; the next BotsIQ competition is on Tuesday, July 21st at the Washington County Fair, and our annual Summer Outing is at Riversbend on Tuesday, August 4th.

I hope our members are starting to see quoting activity picking up. I have heard mixed feelings on whether or not we have hit the bottom yet. With the unknown status of the auto makers, anyone's guess is as good as the next person. Customer payment, or lack thereof, seems to be more of a topic of discussion these days. Keep in mind the Lien Law is in place to protect your products. If anyone needs or is interested in getting more information

on this, call TDMAW, and they can recommend a law firm that can give you more details on the Lien Law. If there are any members who have actually gone through the process, I would invite you to share your experience at a future meeting.

If anyone has any thoughts, comments, or ideas during these tough times that might benefit our association, please feel free to contact me and I can share your experience with the rest of our members. Enjoy the nice spring weather, and I hope to see everyone at the June Outing.

Best Regards,

Brett Reich

2009 JUNE OUTING

Tuesday, June 9th

Golf at FIRE RIDGE



Fire Ridge is a four star rated *Golf Digest* course carved out of 200 acres of rolling hills and woodland terrain. Six ponds, many marsh and natural areas and over fifty sand traps come into play throughout this "International Audubon Sanctuary" golf course.

Arrive 10:30-11:00 a.m. to allow plenty of time to register, talk with old and new friends, and enjoy lunch.

Shotgun Start at Noon. Green fees, carts and driving range balls are included. Play will be a best-ball scramble.

Fishing on LAKE MICHIGAN

We are again offering full or half-day options! Choose to begin your Lake Michigan fishing excursion at **6:00 or 9:00 a.m. at McKinley Marina** in Milwaukee. Join the golfers at Fire Ridge Golf Club for cocktails, appetizers and dinner after fishing.



Lots of door prizes following dinner!

Email Sheila for more information at: toolmaker@tdmaw.org



For Members Only

NEW CAPABILITIES:

Gordon Cooper MFG. recently purchased 3 CNC lathes, 2 Mazak Multi-Pallet Horizontal Mills; 2 Daito Band Saws and a Blanchard Grinder 36" max

Contact: Michael Gerek at 920-485-4660 or mike@gordoncoopermfg.biz

Mahuta Tool announces the recent purchase of a G&L VTC 1000, Vertical Lathe. 40" chuck, Diameter 51 x 29.5, for your precision turning needs. We have added a 10 Ton Crane in our 4266 sq.ft. expansion

Contact: Jeff Mahuta at 262-502-4100 or jeff@mahutatool.com

Stanek Tool announces the recent purchase of a Toshiba horizontal boring and milling machine

(X=100", Y=80" and Z=60") for your machining needs

Contact: Doug Brockelman at 262-786-0120 Ext. 217 or dbrockelman@stanektool.com

Toolcraft Co., Inc. announces the recent purchase of a new Toshiba 5.1" CNC boring bar; Travels: x=118", y=90" z=60" 44,000 lb table capacity

5.0" Toshiba CNC Bar (x=118", y=90", z=59") 44,000 lb table capacity

Contact: Kathy Rogers at 262-250-7640 Ext. 106, fax 262-250-7660 or kjr@toolcraft.com

FOR LEASE:

Journeyman Tool has Industrial / Warehouse space for lease 8,000 - 12,000 sq ft, heavy power, 14' x 16' overhead door

Contact: Steve at Journeyman Tool 414-228-8338

Post your classified ad up to three months to promote new capabilities or to offer items/machinery for sale.

FREE participation in For Members Only

Fax: 262-532-2430 or

E-mail: toolmaker@tdmaw.org

UPCOMING EVENTS

TUESDAY, JUNE 9, 2009 - JUNE OUTING

GOLF AT FIRE RIDGE GOLF CLUB, GRAFTON
LAKE MICHIGAN FISHING WITH CAPTAIN WODA

TUESDAY, AUGUST 4, 2009 - SUMMER OUTING

RIVERSBEND GOLF COURSE

4:00 PM - 9 HOLES OF GOLF

6:30 PM - COOKOUT (BRATS, BURGERS AND CHICKEN)

EMPLOYEES AND GUESTS INVITED- WATCH FOR

MORE INFORMATION IN JUNE

SPECIAL ANNOUNCEMENT

PLANT LIQUIDATION

Production Tool Corporation founded in 1948 and under the same ownership for the last seventeen years is closing its doors. We are selling selected assets of our Stamping business to Wisconsin Stamping. I would entertain leasing the building and all equipment if anyone showed any interest. We will liquidate all remaining equipment and sell or lease our building. There is a very large inventory of machine tools and presses up to 210 tons that are being sold at liquidation pricing prior to an equipment auction which will be held in a few months. Equipment includes three boring bars, four CNC vertical machining centers, three CNC lathes with bar feeders, cold saws, band saws, three cutoff lathes with feeders and a large variety of manual machine tools, support equipment and tooling. If you have any interest you can contact joe@productiontoolcorp.com or doug@productiontoolcorp.com. Best wishes for your continued success in what continues to be a very difficult industry.

Therm-Tech

"We're going to BEAT the competition"

GREAT NEWS! You may recall that Therm-Tech published 10% rebates in the March/April newsletters. These rebates have been extended through August of this year.

Therm-Tech of Waukesha will be giving all TDMAW members an immediate 10% rebate on all invoices that have minimum charges for vacuum hardening. This rebate will affect alloys such as A2, S7, D2, 400 SS, M-Series, and the various H-13 alloys/trade names.

For example: If your company sent in a ten pound job of D2 tool steel for vacuum hardening then the typical minimum charge would be \$60. Your invoice will reflect this \$60 charge and immediately underneath this charge there will be the rebate for \$6 reflecting in a total invoice charge of \$54.

Although we've seen an increase in the numbers of orders we are processing and natural gas prices have started to creep up; we believe rescinding our rebate at this point would be premature. Therefore Therm-Tech has decided to extend these rebates to you to insure you remain as competitive in the marketplace as possible. We cannot succeed unless you do. Please contact us if you come across a rather large project that you need any extra help on. Therm-Tech will do all it can to help you win more work.

Thank you for your continued support. You can contact Jason or Corey at sales@thermtech.net or at 262-549-1878.

TDMAW Scholarships



In partnership with **MSC/J&L Metalworking**, TDMAW identifies a total of twelve students each year to be awarded the "Tools to Succeed" Scholarship. Each student receives an 11-drawer Kennedy toolbox valued at \$300.

Half of all rebates to TDMAW from **E.L. Simeth Co., Inc.** go toward the Edward L. Simeth Scholarship fund.

Fall scholarships are now being accepted. Past recipients, high school and technical college students qualify for either scholarship. Students must be enrolled in a Machine Tool Operations Program or Tool & Die Program at any accredited Wisconsin technical college. TDMAW members, their families and employees are given special consideration, so be sure to encourage them to apply. Application forms are available on the TDMAW Website: www.tdmaw.org



STUDENT SEEKING EMPLOYMENT:

The TDMAW office received a resume from a current WCTC Tool and Die Program student. He is seeking a part time employment position in the tool and die industry. To accommodate his class schedule (Summer: Monday and Wednesday evenings/ Fall & Spring: Full time during the day), he is looking for a company that is located in the Mukwonago/Muskego area and is flexible.

If interested, please contact the TDMAW office for his resume (262) 532-2440 or toolmaker@tdmaw.org



Jeff Schara
email: itrinc@tds.net
www.itrincwi.com

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Legislative Corner



Chet Gerlach

Without a strong manufacturing base, the U.S. is just another second rate country. TDMAW members understand the importance of manufacturing but, as a rule, legislators and the public do not. As your Lobbyist, my goal is to help TDMAW members develop long term relationships and tell their story to state and federal legislators, governors,

county executives, mayors and public policy makers of all persuasions.

As background, I grew up in South Milwaukee and received a B.A. from St. Norbert College in DePere, Wisconsin. After college, I ran for the State Legislature and served in the Wisconsin State Assembly for 10 years representing the communities of Cudahy, Oak Creek, and South Milwaukee. For the past 24 years, I have been in business for myself as a contract lobbyist.

As a former legislator and now as a businessman, my main focus is to assist in the passage of public policy designed to grow the Wisconsin economy. Money to support public services is generated primarily through the state income and sales tax. Without a healthy private sector to generate those dollars, money for education, social services, roads, parks and other public services will not be available. I look forward to working with TDMAW members to tell this simple but, tragically, unknown story.

In the early 1970's, Governor Patrick Lucey pushed through a machinery and equipment property tax exemption over the enormous objections of a democratic controlled legislature and local officials. Passage of the proposal led to a revitalization of manufacturing in Wisconsin. In the 1990's Governor Tommy Thompson created a Department of Tourism and pumped millions of dollars into tourism promotion ushering in a golden era of growth in the Wisconsin Tourism Industry. However, these policies adopted in the past were not done in a vacuum. They were the product of thoughtful discussions between business leaders, governors and legislators. TDMAW members need to initiate these discussions if the climate for manufacturing in Wisconsin is going to improve.

Manufacturers are shell shocked from all the anti business legislation that they see coming out of Washington and Madison. In addition, economic conditions in the U.S. have put many Wisconsin manufacturers in a survival

mode. However, these adverse conditions also provide manufacturers with a great opportunity to reach out to public policy makers. Over the next eight months, I will be calling on members asking them to host legislative visits at their manufacturing plants and possibly reporting on the outcome of those visits at the monthly TDMAW meetings. When I call, I hope you will be willing to help out.

It is my pleasure to serve the businessmen and women who make up TDMAW. You are the people who take the enormous risks that provide jobs to thousands of Wisconsin citizens. I look forward to working with you to promote manufacturing in Wisconsin.

Chet Gerlach Government Consulting LLC
TDMAW Lobbyist

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2009 JUNE OUTING
Tuesday, June 9th

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toolmaker@tdmaw.org

Computer Bits

By: Mark Eggert, Raad One Network Solutions



“What is this scareware I’ve been hearing about?”

While scareware has been around for a few years now, the term is only a few months old. Basically, scareware is software or a piece of programming code that activates when you visit a web site that scares you into thinking that your computer is infected with a virus or other malware. The scareware will pop up a dialog box with what looks like a serious warning that your computer is infected and that you can clean the infection by either running their anti-virus program or by going to their



web site. You should know that the computer is not yet infected, but it is by doing what they ask for that infects the computer. Almost all of these scareware programs trap all buttons, whether they’re the “yes/no” type or just an “Ok” button, and when you click on them you infect your computer. The more serious programs will also trap the “close window” button in the upper-right corner of the dialog box.

The safest way but not always the sure way to close the dialog box is to use the “Task Manager”. This is done by using the Windows keys of Control-Alt-Delete and then selecting the “Task Manager” from the list of options that appear. In the “Task Manager”, the dialog box will show up in the Applications tab and you can select it and click on the “End Task” button. Getting rid of the infection can be quite time consuming as the scareware really wants to stay on the computer and continue to download more viruses and spyware.

There are a couple of things you can do to protect yourself from scareware. One is to use the pop-up blocker that is part of your web browser. The other thing is to use a good anti-virus program that includes multi-threat protection. I have to say that by using both of these on my computers I have not seen a scareware pop up on them. If your computer does get infected and you need help cleaning it out, please give me a call.

If you have a computer or network question you’d like answered and you think others would like to know the answer too, please forward them to me. My email address is meggert@wi.rr.com, my phone number is 262-679-7704 and my fax number is 262-679-7664.

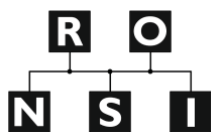
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Industry Promotion

SkillsUSA Takes the Gold



Watertown High School & Middle School SkillsUSA Chapters attended their State Conference on April 21-22, 2009 in Madison, WI. Students participated in seven different Skilled Trade Competitions including Job Interviewing and Technical Drafting. The group brought

home two team trophies this year. One in Promotional Bulletin Board (3rd place) and a second trophy in Automated Manufacturing (1st Place).

The Automated Manufacturing Team will be representing Watertown High School and Wisconsin at SkillsUSA Nationals in June this summer! The objective of this contest is for a team of three students to reproduce a part given to them by a judge utilizing CAD/CAM software and equipment. Watertown's team used Autodesk Inventor for the drafting software, EdgeCam for the CAM software and a Haas Minimill Vertical Machining Center for producing the part.

Watertown High School SkillsUSA is seeking your support for helping their Automated Manufacturing Team attend the National Conference in June. The estimated cost is \$2,000 for the three students to participate. They have already raised 1/3 of that cost* and are asking the community to donate money towards their trip. Any donations can be mailed to:

Watertown High School, Attn: SkillsUSA, 825 Endeavour Drive. Checks can be written to "WHSSkillsUSA".

They will be recognizing any supporters on their Float in the Fourth of July Parade this summer.

For more information on the Watertown High School SkillsUSA Chapter, please visit their website at; www.GoslingElectric.com or contact their advisor: Mr. Jesse Domer, at 920-262-7500, extension 3106.

*TDMAW donated \$1000 to the winning students

BotsIQ

Wisconsin!



How do I get my middle or high school to adopt the BotsIQ Program?

It's as easy as "Bot-A-Bing"

1st - Bot: Take this newsletter back to your school and let them know you'd love to have a BotsIQ program

2nd - A: Help your school find an Advisor to supervise the team

3rd - Bing: Contact BotsIQ Wisconsin for all the other details

- The next **Teacher Training** is available @ West Allis/West Milwaukee: June 22-26
*Call for further details

- The next **BotsIQ competition** is being held at Washington County Fair Grounds on Tuesday, July 21st starting at 5:00 pm.

*For additional information, please contact BotsIQ Wisconsin

BotsIQ Wisconsin
19601 W. Bluemound Road
Brookfield, WI 53045
Phone: 262.787.9529
Fax: 262.787.9501
Email: botsiq.wi@gmail.com
Web: www.tdmaw.org



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Focus on Federated



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Just as consumers are looking for ways to save money during turbulent economic times, business owners are looking for ways to minimize expenses.

As a consumer, a healthy employee may be tempted to cancel participation in an employer's group health plan to save money. However, without insurance coverage, an unexpected health crisis could devastate a family's finances.



Business owners also need healthy employees to stay on their plans to spread the costs over a larger pool of participants—helping control costs.

How do you keep your healthy employees on your plan?

Federated offers long-term options to help lower the overall expense of your health benefit, while still providing an attractive benefit to your employees. Although one solution may be to increase deductibles (thereby increasing an employee's out-of-pocket expense), Federated's alternative solution minimizes those increases while lowering the overall premium. Members would still receive preventive cancer screenings at 100% and an annual physical covered up to \$500.

Also, consider minimizing (or eliminating) any changes to your employees' premium contributions. The lower the monthly expense to employees, the more likely the healthy employees will stay on (or join) the plan.

Contact your Federated representative to discuss ideas that can help keep healthy members on your plan—and keep your plan healthy.

"There are no secrets to success: Don't waste your time looking for them. Success is the result of perfection, hard work, learning from failure, loyalty to those for whom you work, and persistence."

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SPE INVITATION TO TDMAW MEMBERS:

Society of Plastics Engineering invites TDMAW members to attend the Milwaukee SPE Golf & Fishing Outing on Monday, July 13, 2009. Golf and dinner will be held at Mequon Country Club and the fishing will be on Lake Michigan in Port Washington. Opportunity to win door prizes.

For additional information, contact Pete Kambouris at spe@wi-engraving.com; or Wayne Vander Zanden at waynevz@norstech.com



Grant Information

May 5, 2009 Monthly Meeting

Those that attended the May 5th meeting at the MSOE Grohmann Museum were truly in awe of the paintings and sculptures. The buffet dinner that followed was exceptional as well. Members enjoyed networking with each other, but we did not have a quorum in attendance, so no minutes were generated.

The Man at Work collection was donated by Dr. Eckhart Grohmann. Grohmann was chairman and president of Milwaukee's Aluminum Casting & Engineering Co. Through his collection, the museum visually demonstrates the historical evolution of work from its early, modest beginnings and to better understand the roots of today's production processes.



IMPORTANT Training Grant Information

The Workforce Development, Inc. of Waukesha, Ozaukee and Washington Counties (WOW-WDI) is pleased to announce the availability of grant money for Advancing Manufacturing into the Global Marketplace. The goal of the funding is to support small advance manufacturing employers in their bid to compete in the global marketplace through advance manufacturing and technology training.

The funds will be used to upgrade the skills of advance manufacturing metalworkers in the seven Southeastern Wisconsin counties through training. It is to help them retain current employment and be ready for new jobs if the need arises. Management training and soft-skills training are not allowed with this grant. It is specifically for:

- Incumbent workers (after completion of their probationary period)
- Laborers – not management
- Upgrading skills or obtaining new ones
- Improvement of methods in advanced manufacturing
- Hands-on training
- Computer software training for machine operation
- Classroom training or in-house by an approved trainer
- Employees of members in good standing of the Precision Metal Working Council

A commitment on the part of the employer is in the requirement to provide partial payment for the training costs and payment of hourly wages for the employees while they are in training. Reimbursements to participating companies for training will be limited to two thirds of the cost of training, with a maximum of \$2000 per trainee and \$10,000 per company

for the life of this grant. Companies will pay one-third of the total cost of an individual's training up to \$3000 (= \$1,000 company cost) and 100% beyond \$3000 of an individual's training costs.

Example 1:

Training cost =	\$1,200
Grant reimbursement =	\$ 800
Co. cost =	\$ 400 (1/3 of cost)

Example 2:

Training cost =	\$3,225
Grant reimbursement =	\$2,000 (allowable max)
Co. cost =	\$1,000 (1/3 of \$3,000) +
	\$225 (amount beyond \$3,000)
	<u>\$1225</u>

Any number of trainings can be done during the grant period which ends July 31, 2010 or until the employer or trainee maximums are reached.

If you are interested please feel free to contact me Karen Skonecki (Program Coordinator) at 262-695-7883 or kskonecki@wctc.edu.



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Group Buying Partners

Directory & Benefits Summary



SERVICE	COMPANY / CONTACT	MEMBER DISCOUNT & REBATE INFORMATION
Computer set up & Software Support	Raad One Network Solutions, Inc. – Muskego Mark Eggert ~ (262) 679-7704	Members received 10% off hourly rates. All work is unconditionally guaranteed. Rebates TDMAW for member purchases.
Contract Machining / Special Die Set Mfg.	Gordon Cooper Mfg Co. – Horicon Michael Gerek *New Owner Phone: (920) 485-4660	Discounted rates to members; Rebates TDMAW for member purchases; Payment terms: 30 days; 0.75% discount for 10 days.
Cutting Tools	Midwest Cutting Tool, Inc. – Waukesha Web-site: www.midwestcuttingtools.com Ronald Abts ~ Phone: (262) 896-0883	Discounted rates to members (approx 15%). Rebates TDMAW for member purchases. Payment terms: 30 days
EDM Consumables	Concept Machine Tool Wisconsin (Formerly: Schweda Machine Tool Sales Inc.) Web-site: www.conceptmachine.com Rick Nowacki ~ Phone: (262) 646-4488	Members should ID themselves for 2% discount on some orders. Payment terms: 30 days; Additional 0.5% discount for payment in 10 days. Rebates TDMAW for member purchases.
EDM Services	K L H Industries, Inc. – Germantown Web-site: www.klhindustries.com Ken Heins ~ Phone: (262) 253-4990	Extremely competitive; priced job by job. Promised deliver dates are always met. Rebates TDMAW for member purchases. Payment terms: 45 days
Grinding – Blanchard & Surface	Winter's Grinding Service, Inc. – Menomonee Falls David Winter, Sr. ~ Phone: (262) 703-0008	Members received 7.5% off shop (labor) rate. Rebates TDMAW for member purchases .
Heat Treating	Therm-Tech of Waukesha, Inc. Mary (Beth) Springer ~ Phone: (262) 549-1878	Payment Terms: 45 days; Very Attractive Pricing & Rapid Turnaround. Rebates TDMAW for member purchases.
Insurance – P&C, Health & Workers Comp	Federated Insurance Web-site: www.federatedinsurance.com Contact TDMAW for the agent in your area. Phone: (262) 532-2440	Favorable rates. Rebates TDMAW for participation.
ISO 9000 Training / Consulting	Genesis I Technology, Ltd. – Wheeling, IL Web-site: www.genesistek.com Lee Waller ~ Phone: (847) 279-0977	Rebates TDMAW for member purchases .
Optical	Stein's Optical – All locations Web-site: www.ecca.com	For more information, call TDMAW at 262-532-2440 for an Enrollment Form or go to our web site: www.tdmaw.org .
Steel Distributor & Warehouses	Metal Express – Waukesha Web-site: www.metalexpress.net Spero Mallas ~ Phone: (262) 547-3606	Discounted pricing for members. Rebates TDMAW for member purchases - if 45 days.
Steel Suppliers	Alro Specialty Metals – Menomonee Falls Web-site: www.alro.com Inside Sales ~ Phone: (800) 365-4140	Payment terms: 1/2% 10 days; net 30. Rebates TDMAW for member purchases.
	Crucible Service Centers - Butler Web-Site: www.crucibleservice.com Shawn Gilleran ~ Phone: (262) 781-6710	See the latest edition of Tool Steel Prose in Hot Topics on www.tdmaw.org . Discounted member rates. Payment terms: 45 days; Rebates TDMAW for member purchases.
Supplies / Full Line	MSC/J&L Metalworking – Menomonee Falls Web-site: www.msclmetalworking.com David Roth ~ Phone: (262) 703-4000	Discounted member rates. Rebates TDMAW for member purchases.
Supplies / General	E.L. Simeth – Milwaukee Web-site: www.elsimeth.com Steve Simeth ~ (414) 771-9270	Competitive pricing. Members get 2% discount - 30 days; 1% discount - 45 days. Rebates go to TDMAW Scholarship Fund.

Members are urged to pay Partner invoices within terms.

~ Late pays are costing the TDMAW thousands of dollars each year as some partners disallow rebates for "late pays". Partners with payment terms are noted above. ~



TDMAW Leadership

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262-781-2040
johnp@jppattern.com

Nominations Committee

Al Weiss
(see Membership Committee Info)

Programs Committee

Currently seeking a Chairman.
Board will oversee the selection.

Promotions Committee

Lynn Mahuta
Mahuta Tool Corp.
262-502-4100
Lynn@mahutatool.com

Scholarship Committee

Steve Latus
Journeyman Tool & Technologies, Inc.
414-228-8338
jrmymntool@aol.com

Wage & Benefit Survey Committee

Kathy Rogers
(See Board Info)

Winter Conference Committee

Lynn Mahuta
(See Promotions Committee)

SURGEONS OF STEEL

A monthly publication of the Tool, Die & Machining Association of Wisconsin (TDMAW). Article submissions, questions and suggestions welcome.

TDMAW

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toolmaker@tdmaw.org
www.tdmaw.org

OUR MISSION STATEMENT

The Tool, Die and Machining Association in Wisconsin, chartered in 1937, was organized for the purpose of providing a forum for the independent tool & die and machine shop owners of Wisconsin to discuss mutual problems and for the exchange of ideas in business management and the technical aspects of the industry. We are also committed to educating the community, parents and students about our industry through scholarships, seminars, and the like, on the life long rewards of a career in the precision metalworking industry.

BotsIQ Wisconsin ~

Formerly managed out of the TDMAW offices, now managed by:

Erica Kleist - ericakleist@gmail.com

Sally Ride Academy
19601 W. Bluemound Road, Suite 200
Brookfield, WI 53045
Phone: 262-370-5451

Email: sracademy5451@sbcglobal.net
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Stephanie Bernander - sbernander@gmail.com

Director of In-School Services
Phone: 262-689-7742

GROUP BUYING PARTNER NEWS:

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